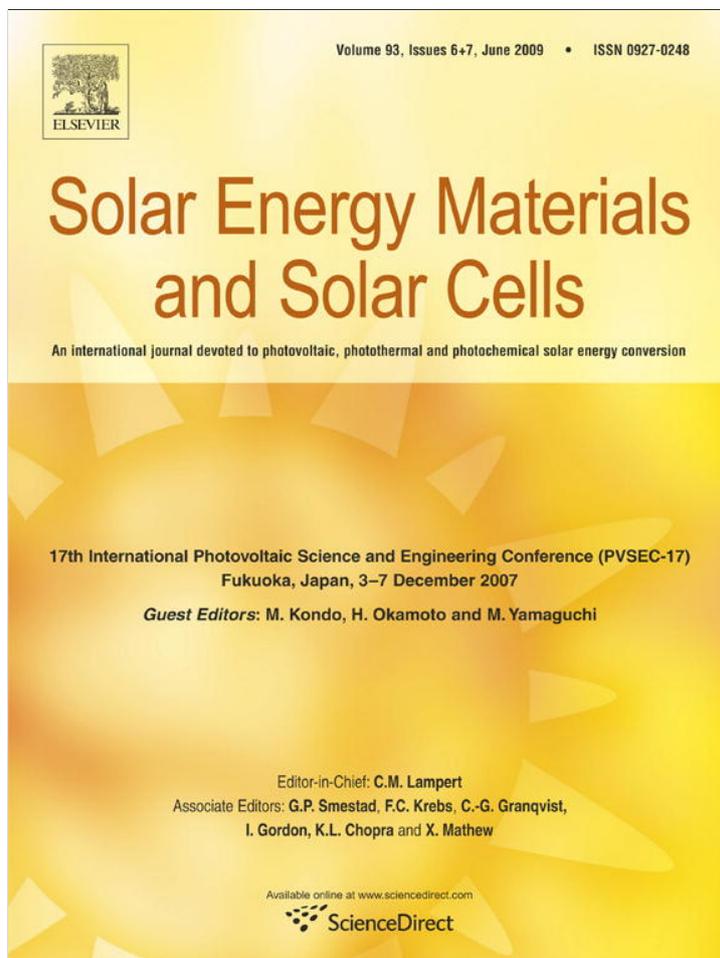


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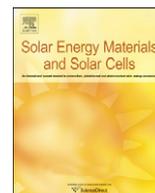
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Solar Energy Materials & Solar Cells

journal homepage: www.elsevier.com/locate/solmat

Nanostructured polymer blends (P3HT/PMMA): Inorganic titania hybrid photovoltaic devices

Ming-Chung Wu^a, Hsueh-Chung Liao^a, Hsi-Hsing Lo^a, Sharon Chen^a, Yun-Yue Lin^a, Wei-Che Yen^b,
Tsung-Wei Zeng^a, Chun-Wei Chen^a, Yang-Fang Chen^c, Wei-Fang Su^{a,b,*}

^a Department of Materials Science and Engineering, National Taiwan University, Taipei 106-17, Taiwan

^b Institute of Polymer Science and Engineering, National Taiwan University, Taipei 106-17, Taiwan

^c Department of Physics, National Taiwan University, Taipei 106-17, Taiwan

ARTICLE INFO

Article history:

Received 16 December 2007

Accepted 21 November 2008

Available online 23 January 2009

Keywords:

P3HT

PMMA

TiO₂

Nanorods

Polymer blend

Heterojunction

ABSTRACT

We have fabricated a photovoltaic (PV) device based on the polymer blends of (poly(3-hexylthiophene) (P3HT)/polymethylmethacrylate (PMMA)) and inorganic TiO₂ nanorod bulk heterojunction. The optimized photovoltaic device with 1.6 wt% PMMA concentration has a power conversion efficiency of 0.65% under simulated AM 1.5 illumination (100 mW/cm²), which is 38% more efficient than the device without the incorporation of PMMA. Furthermore, the PMMA-included device gives a short-circuit current density of 2.57 mA/cm², an open-circuit voltage of 0.53 V, and a fill factor of 0.48. Our studies have shown that having optimal PMMA concentration in the photovoltaic devices helps to smoothen the surface of the hybrid thin film, broaden the absorption spectrum, and improve the electrical conductivity. The results implying improvement in cell performance can be illustrated using atomic force microscopy (AFM), a UV/vis spectrophotometer and electrical measurements.

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1. Introduction

Conjugated polymers are often utilized to fabricate large-area, physically flexible, and low-cost solar cells [1,2]. A basic requirement for efficient photovoltaic devices is for the free charge carriers, produced upon photoexcitation of the photoactive material, to be transported to the other electrode without recombining with oppositely charged carriers. Photovoltaic devices merely composed of conjugated polymers as the only active material have extremely low electron mobility, and thus limited performance. Recent developments have shown that the use of interpenetrating electron donor–acceptor heterojunctions such as polymer:fullerene [2–4], polymer:polymer [5], and polymer:nanocrystal [6–8] can yield highly efficient photovoltaic conversions.

Titanium dioxide (TiO₂) nanocrystal is a promising electron-accepting material in organic:inorganic hybrid photovoltaic applications. Several different conjugated polymers have been used in the polymer:TiO₂ solar cells, such as poly[2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene] (MEH-PPV) [9–12], MEH-PPV derivatives [13], poly[2-methoxy-5-(3',7'-dimethylcyloxy)-1,4-phenylene vinylene] (MDMO-PPV) [14], poly(3-hexylthiophene) (P3HT) [7,15,16], and water-soluble polythiophene [17]. Many scientific approaches fabricate TiO₂ photovoltaic

devices by infiltrating polymers into a sintered TiO₂ nanoporous thin film. On the other hand, less has been reported on the polymer:TiO₂ solar cells made from spin coating a polymer blend:TiO₂ nanocrystals solution.

The polymer blend provides a simple, low-cost, and sometimes very effective way to obtain new materials for optoelectronic applications. For example, LEDs [18–20] and photovoltaics (PVs) [20,21], which are made based on a blend of conjugated polymers, are found to be more efficient than those built on one single polymeric material. The deviation comes from the phase separation that takes place in the thin film of the polymer blend. The phase separation creates a series of self-assembled heterojunctions where exciton dissociation (in a PV) or charge recombination (in an LED) can occur more easily.

In this study, we have fabricated a P3HT/polymethylmethacrylate (PMMA):TiO₂ nanorods bulk heterojunction. The device performance is enhanced by adding PMMA into the P3HT:TiO₂ active layer.

2. Experimental details

2.1. Synthesis of HT-HT poly(3-hexylthiophene) and its characterization

The HT-HT P3HT was synthesized according to the literature with some modifications [22]. Typically, 2,5-dibromo-3-hexylthiophene

* Corresponding author.

E-mail address: suwf@ntu.edu.tw (W.-F. Su).

(0.030 mol, 10 g) was added into a 500 ml three-neck round-bottom flask equipped with a 24/40 ground joint, a reflux condenser, and a magnetic stir-bar, and was purged with dry nitrogen for 15 min. About 320 ml freshly distilled THF was transferred to the flask and the solution was stirred under dry nitrogen. The solution of tert-butylmagnesium chloride in diethyl ether (0.032 mol, 16 ml) was added via an airtight syringe and then heated in reflux for 1.5 h. The solution was allowed to cool to room temperature followed by the addition of Ni(dppp)Cl₂ (2 mole% of monomer, 0.33 g), stirring at room temperature for 0.5 h. The solution was poured into methanol (500 ml). This action led to precipitation. The solid was collected in a cellulose extraction thimble and then washed with methanol in a Soxhlet apparatus. The polymer was dried in vacuum overnight and gathered as a dark purple material (60% yield). The synthesized polymer had an average molecular weight of $M_w = 33$ kDa with a polydispersity index of 1.19 determined by GPC. The ¹H NMR (400 MHz) result gave δ 6.98 (s, ¹H), δ 2.80 (t, ²H), δ 1.72 (pentet, ²H), δ 1.44 (m, ²H), δ 1.35 (m, ⁴H), and δ 0.92 (t, ³H).

2.2. Synthesis of TiO₂ nanorods and characterization

The controlled growth of the anatase titanium dioxide nanorods with a high aspect ratio was accomplished by hydrolyzing titanium tetraisopropoxide according to the literature with some modifications [23]. Typically, oleic acid (120 g, Aldrich, 90%) was stirred vigorously at 120 °C for 1 h in a three-neck flask under Ar flow, then allowed to cool to 90 °C, and maintained at the temperature. Titanium isopropoxide (17 mmol, Aldrich, 99.999%) was added into the flask. After stirring for 5 min, trimethylamine-N-oxide dehydrate (34 mmol, ACROS, 98%) in 17.0 ml water was rapidly injected. Trimethylamine-N-oxide dihydrate was used as a catalyst for polycondensation. This reaction was continued for 9 h to have a complete hydrolysis and crystallization process. Subsequently, the TiO₂ nanorods product was then obtained (4 nm in diameter, 20–40 nm in length). The nanorods were washed and precipitated using ethanol repeatedly to remove any residual surfactant. Finally, the TiO₂ nanorods were collected by centrifugation and then re-dispersed in chloroform. The crystal-line structure of the TiO₂ nanorods was studied using X-ray diffraction (XRD) (Philips PW3040 with filtered Cu K α radiation ($\lambda = 1.540$ Å)). The analysis of the nanorods was performed using a JOEL JEM-1230 transmission electron microscope (TEM) operating at 120 keV or a 2000FX high-resolution transmission electron microscope (HRTEM) at 200 keV.

2.3. Fabrication of the nanostructure polymer blends/inorganic titania hybrid photovoltaic devices

The indium-tin-oxide (ITO)/poly(3,4-ethylenedioxythiophene)-poly(styrenesulfonate) (PEDOT:PSS)/poly(3-hexylthiophene):TiO₂ nanorods/Al device was fabricated in the following manner. An ITO glass substrate with a sheet resistance of 15 Ω /square (Merck) was ultrasonically cleaned in a series of organic solvents (ethanol, methanol, and acetone). A 60-nm-thick layer of PEDOT:PSS (Aldrich) was spin-casted onto the ITO substrate at 300 rpm for 10 s and at 6000 rpm for 1 min, consecutively. TiO₂ nanorods dispersed in the pyridine–chloroform solvent (weight ratios pyridine:chloroform = 2:7) and P3HT in chlorobenzene were thoroughly mixed and spin-cast on top of the PEDOT:PSS layer (weight ratios TiO₂:P₃HT = 47:53). The thickness of the P3HT/PMMA:TiO₂ nanorods film was 100 nm after 1000 rpm rotation for a minute. Then, the 100 nm Al electrode layer was vacuum-deposited on the hybrid material. By inserting the TiO₂ nanorods thin film between the P3HT/PMMA:TiO₂ nanorods

hybrid and the Al electrode, the modified device with a configuration of ITO/PEDOT:PSS/ (P3HT/PMMA):TiO₂ nanorods/Al was created.

2.4. Physical properties measurement of the nanostructure polymer blends/inorganic titania hybrid photovoltaic devices

The current–voltage (*I*–*V*) characterization (Keithley 2400 source meter) was performed under 10^{−3} Torr vacuum, with monochromatic illumination at a defined beam size (Oriel, Inc.). The Air Mass (AM) 1.5 condition was measured using a calibrated solar simulator (Oriel, Inc.) at an irradiation intensity of 100 mW/cm². Once the power from the simulator was determined, a 400 nm cut-off filter was used to remove the UV light. The film thickness was determined by an α -stepper (DEKTAK 6 M 24383) and the morphology was observed using atomic force microscopy (AFM) (Digital Instruments Nanoscope III). The 120 nm P3HT and P3HT/PMMA:TiO₂ nanorod hybrid films were cast on a quartz substrate and sent to obtain UV–visible absorption (Perkin–Elmer Lambda 35) measurements. The electrical conductivity of the P3HT and P3HT/PMMA:TiO₂ nanorod hybrid films was measured by a source meter (Keithley 2400 source meter) using a four-point probe method.

3. Results and discussion

The TEM image of TiO₂ nanorods in the inset of Fig. 1 reveals that the dimensions of the TiO₂ nanorods are 20–30 nm in length and 4–5 nm in diameter. The high-resolution TEM image of the TiO₂ nanorods is shown in Fig. 1. The above inset image shows the HRTEM image of TiO₂ nanorods crystallinity, and the corresponding selected-area diffraction pattern of the TiO₂ nanorods is shown in the below inset of Fig. 1. The *d*-spacing of this ring pattern is 3.54, 2.39, 1.90, and 1.69 Å from the inner ring to the outer ring. It can be indexed for (1 0 1), (0 0 4), (2 0 0), and (2 1 1) of the TiO₂ anatase phase, consistent with the XRD result. The filtered image from the square region is also shown, which

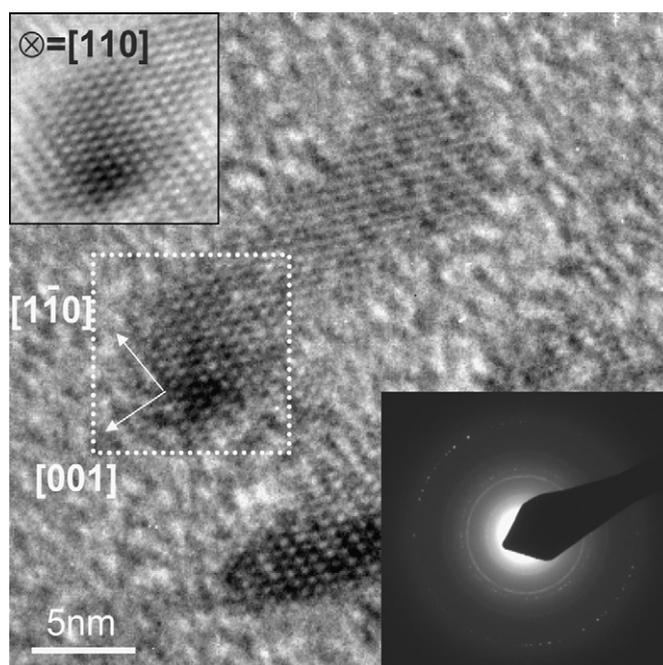


Fig. 1. Transmission electron microscope image of anatase TiO₂ nanorods.

indicates that the growth direction of the TiO₂ nanorods is along the longitudinal [001] direction in the synthesized condition.

To set a baseline for comparison purposes, we made a standard hybrid device structure similar to the polymer:nanocrystal photovoltaic devices reported previously. This device was chosen because its external quantum efficiency could reach the order up to 10%. A schematic diagram of our standard device configuration is shown in Fig. 2, which consists of a transparent indium-tin-oxide conducting electrode, poly(3,4-ethylenedioxythiophene)-poly(styrenesulfonate) P3HT/PMMA blends:TiO₂ nanorods hybrid film, and an aluminium (Al) electrode.

The current–voltage curves for the four devices with different PMMA concentrations from 0 wt% (square symbol), 1.6 wt% (circinate symbol), 3.2 wt% (triangular symbol) to 11.7 wt% (rhombic symbol), with or without illumination, are shown in Fig. 3. After adding a PMMA concentration of 1.6 wt% in weight ratio (red curve), the short-circuit current increases slightly from 2.13 to 2.57 mA/cm² and the filled factor increases from 43.31% to 48.31%, which is the highest filled factors among the four devices. The open-circuit voltage also changed slightly after PMMA addition. Table 1 summarizes the performance of various photovoltaic devices fabricated in this work.

In order to fully understand the effect of PMMA in the P3HT/TiO₂ nanorods photovoltaic devices, we studied the hybrid film morphology using AFM. We have found that PMMA helped to promote the quality and smoothness of the fabricated film. Fig. 4 shows the pairs of the AFM topography and the phase images of

P3HT/PMMA:TiO₂ nanorod hybrids with different PMMA concentrations. The PMMA weight percentages of P3HT/PMMA:TiO₂ nanorods are 0, 1.6, 3.2, and 11.6. The TiO₂ nanorods are randomly

Table 1

Summary of the device performance for various P3HT:TiO₂ nanorods hybrid photovoltaic devices with different PMMA concentrations under AM 1.5 illumination (100 mW/cm²).

No.	PMMA concentration (wt%)	V _{oc} (V)	I _{sc} (mA/cm ²)	FF (%)	Power conversion efficiency (%)
1	0.0	0.51	2.13	43.31	0.47
2	1.6	0.53	2.57	48.31	0.65
3	3.2	0.49	2.05	40.79	0.41
4	11.6	0.55	1.76	39.28	0.38

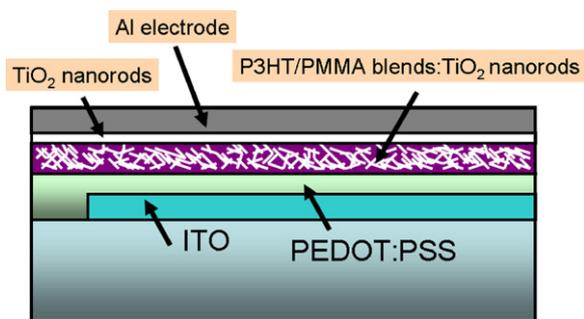


Fig. 2. The schematic structure of standard configuration P3HT/PMMA blend:TiO₂ nanorods hybrid photovoltaic devices.

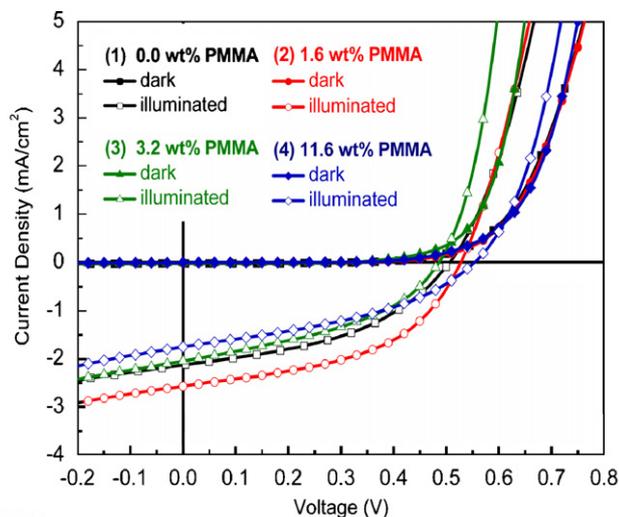


Fig. 3. *I*–*V* characteristic of photovoltaic cells with different PMMA concentrations under AM 1.5 illumination. The PMMA concentrations in the devices were 0 wt% (square symbol), 1.6 wt% (circinate symbol), 3.2 wt% (triangular symbol), and 11.7 wt% (rhombic symbol) in weight ratio.

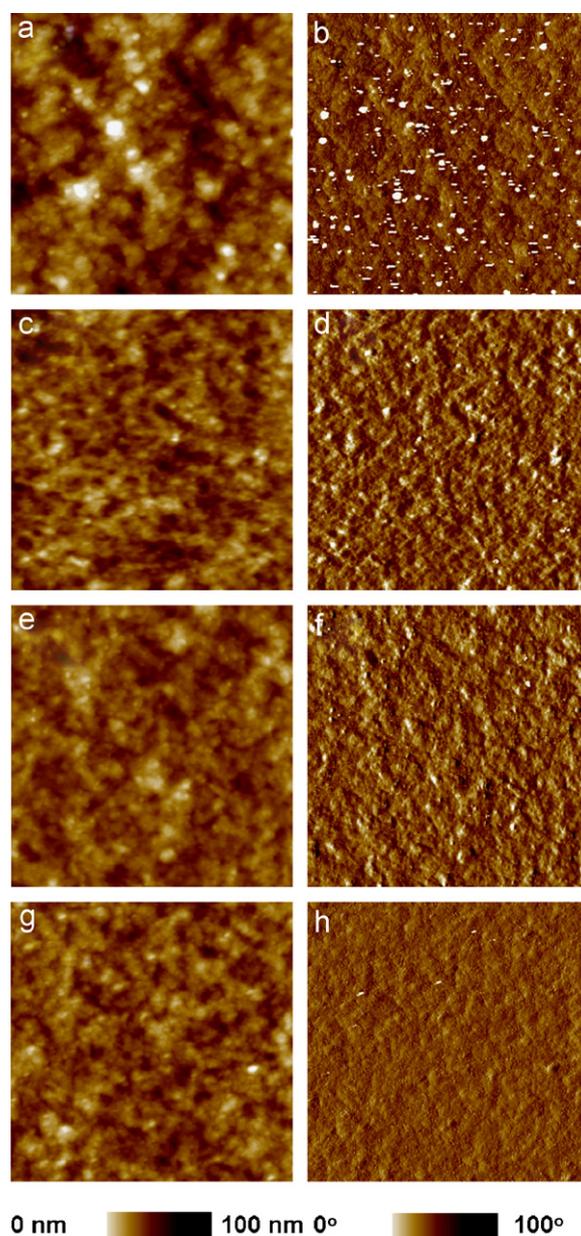


Fig. 4. AFM images of the surface morphology of P3HT/PMMA:TiO₂ nanorod hybrid films with different concentrations of PMMA. The PMMA concentrations in the film are (a,b) 0.0 wt%, (c,d) 1.6 wt%, (e,f) 3.2 wt%, and (g,h) 11.6 wt%, respectively.

distributed in the polymer matrix to form an interconnecting network. The tapping mode of AFM can provide a phase image of the thin film, because a rigid material generally shows a positive phase shift with respect to a soft material due to the cantilever oscillation being related to the power dissipated in a nonelastic tip–sample interaction [7]. The bright areas are interpreted as TiO₂ nanorod rigid materials and the darker areas as polymer soft materials. The root-mean-square roughness of the surface morphology of the thin film decreases with increasing PMMA concentrations as shown in Table 2.

In order to further understand the changes of optical properties at different PMMA concentrations in the hybrid film, we measured their absorption spectra. The results are shown in Fig. 5. The optical density and the full-width at half-maximum of the absorption peaks in the hybrid film are increased gradually with increasing PMMA concentrations. For most binary polymer blends, the entropy change of mixing is small, so the enthalpic factor becomes dominant. Unfavorable enthalpic interaction leads to nanoscale phase separation in polymer blends. In the blend of P3HT and PMMA, the PMMA effectively suppresses the energy transfer between the conjugated polymer P3HT. The π electron is well-localized and hops in a mechanism similar to the oligomer P3HT rather than delocalized as in the P3HT polymer. Hence, the suppressed electron motion causes the effective conjugated length to be reduced and results in an enlarged band gap according to the quantum well approximation. Consequently, a broad and enhanced light absorption was observed by the addition of PMMA into the hybrid composition. We have used a

Table 2
Summary of physical properties and the device performance for various P3HT/P3HT:TiO₂ nanorods hybrid photovoltaic devices under AM 1.5 illumination (100 mW/cm²).

No.	PMMA concentration (wt%)	Root-mean-square roughness (nm)	Conductivity (S/cm)	Power conversion efficiency (%)
A	0.0	3.85	5.75×10^{-5}	0.47
B	1.6	3.31	6.81×10^{-5}	0.65
C	3.2	3.18	5.72×10^{-5}	0.41
D	11.6	2.74	4.30×10^{-5}	0.38

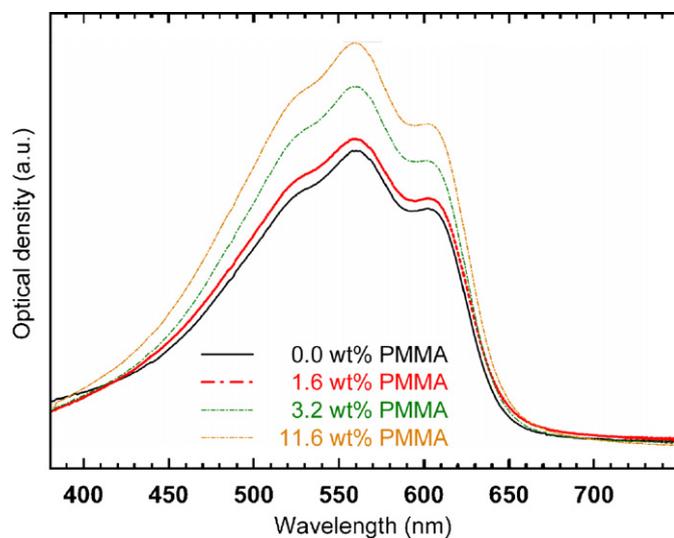


Fig. 5. Absorption spectra of P3HT/PMMA:TiO₂ nanorod hybrid films with different concentrations of PMMA.

four-point probe to measure the conductivity of the hybrid film containing different concentrations of PMMA. The addition of PMMA in the hybrid promotes the formation of a smooth film with reduced defects such as voids, and improves the conductivity of the hybrid film at a low concentration of 1.6 wt%. However, at a concentration higher than 1.6 wt%, the insulating characteristics of PMMA take over the smoothness effect and the film becomes less conductive; thus the efficiency of the devices decreases. The results are summarized in Table 2.

4. Conclusions

We have fabricated photovoltaic devices using a new type hybrid material consisting a polymer blend (P3HT/PMMA) and TiO₂ nanorods. The addition of PMMA in the hybrid material can smoothen the film surface morphology, reduce the occurrence of air pores and defects, and enhance light absorption. A small amount of PMMA (~1.6 wt%) enhances the electrical conductivity, thus improving the performance of photovoltaic devices. More than 38% device efficiency has been observed as compared with the device without the incorporation of PMMA.

Acknowledgements

The financial support from the National Science Council of Taiwan (NSC-96-2628-E-002-017-MY3 and NSC 95-3114-P-002-003-MY3) is highly appreciated. The authors would also like to thank Prof. K.C. Cheng, Prof. C.F. Lin, and Dr. F.C. Hsu of National Taiwan University for helpful discussions.

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